

7443SPK10 Dissimilar Welding Rods 309L-17 3.2mm



Part No: 7443SPK10

Price: £12.95 (exc VAT) | £15.54 (inc VAT)

Specifications

7443SPK10 Dissimilar Welding Rods 309L-17 3.2mm

Length 350mm

80-120Amp Current

Standards

AWS A5.4: E 309L-17

DIN 8556 : E23 12 LR 23

EN 1600 : E23 12 LR 12

Features

Rutile type low carbon MMA Electrode for joining dissimilar steels (austenitic to ferrite Steels) and for cladding of austenitic steels.

Weld metal consists of austenite with approximately 15% delta ferrite.

Cladding on unalloyed and low-alloy steels are corrosion resistant in the first layer.